

Date: Monday, 7/16/2007 2:46:23 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING  
Job Number : 33562  
Estimate Number : 11124  
P.O. Number : *N/A* Part Number : D34031  
This Issue : 7/16/2007 S.O. No. : *N/A* Drawing Number : D3403 REV B  
Prsht Rev. : *NC* Project Number : *N/A*  
First Issue : *NA* Type : MACHINED PARTS Drawing Revision : B  
Previous Run : 32888 Material : *N/A*  
Due Date : 7/28/2007 Qty: 60 Um: Each  
Written By : *JA*  
Checked & Approved By : *7/27/07*  
Comment : Est Rev: A 05.08.31 New issue KJJ/JLM  
Est Rev: B 06-03-07 As per Rev B JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.2080 f(s)/Unit Total : 12.4800 f(s)

Material: AISI 303 SS Bar Ø0.750

(M303R0.750)

Identify for D3403-1

Batch: *1104973 1/20 07/07/24*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1- Turn as per Folio FA556 &amp; Dwg D3403

Folio Rev: *B* Dwg Rev: *B*

2-Deburr

*1/20 07/07/24**64*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*1/20 07/07/24**64*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*07/07/24**64*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5797**07/07/24**(64)*

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Drawing Name: BUSHING

Job Number: 33562

Part Number: D34031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(LS)

Comment: FINAL INSPECTION/W/O RELEASE

2007/07/27

Job Completion



u 2007.27

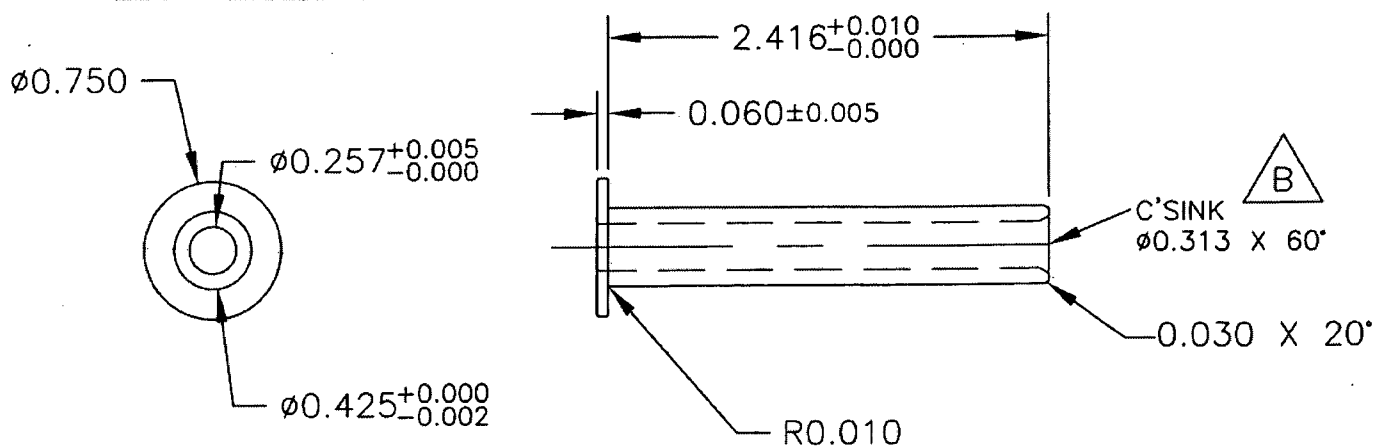
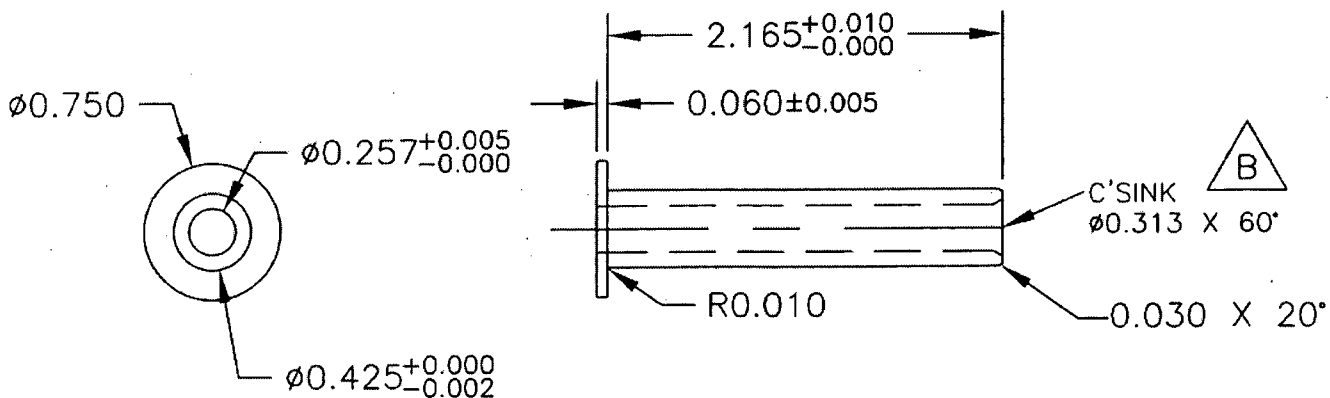


**DART**

|                  |                |   |                        |
|------------------|----------------|---|------------------------|
| DESIGN<br>PH     | DRAWN BY<br>PH | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>#     | APPROVED<br>#  | DRAWING NO.<br>D3403                              | REV. B<br>SHEET 1 OF 1 |
| DATE<br>06.01.23 |                | TITLE<br>BUSHING                                  | SCALE<br>1:1           |
| A                | 05.03.07       | NEW ISSUE   |                        |
| B                | 06.01.23       | ADD COUNTERSINK                                   |                        |

**RELEASED**

06.01.27

**D3403-1 BUSHING****D3403-3 BUSHING****D3403-1/-3 BUSHING**

- 1) MATERIAL:  $\phi 0.750$  AISI 303 ROUND BAR (REF. DART SPEC. M303R0.750)
- 2) FINISH: NONE
- 3) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX
- 4) ALL DIMENSIONS ARE INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY  
RETURN TO  
ENGINEERING  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33562

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